



NOTE:
 1. REMOVE BURRS - BREAK SHARP EDGES
 2. ID TO BE FREE OF DIRT AND OIL.

| ID | "A" | "B" | "C" | "D" | "E" |
|------|------|------|------|------|------|
| G-1 | .230 | .130 | .072 | .047 | .010 |
| G-2 | .275 | .155 | .085 | .049 | .010 |
| G-3 | .315 | .190 | .093 | .054 | .015 |
| G-4 | .355 | .225 | .110 | .070 | .015 |
| G-5 | .370 | .250 | .120 | .075 | .015 |
| G-6 | .419 | .295 | .130 | .080 | .015 |
| G-7 | .480 | .340 | .140 | .087 | .020 |
| G-8 | .584 | .430 | .160 | .100 | .020 |
| G-9 | .675 | .495 | .180 | .112 | .020 |
| G-10 | .910 | .690 | .240 | .150 | .020 |

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± 1/64
 ANGULAR ± 1°
 TWO PLACE DECIMAL ± .010
 THREE PLACE DECIMAL ± .005
 CONCENTRICITY .003
 PERPENDICULAR .003
 MATERIAL 6% CARBIDE
 FINISH 32 Ra UNLESS NOTED

| | | |
|--------------------------|--|--------------|
| PHILADELPHIA CARBIDE CO. | NAME | DATE |
| 1451 ANDERSON AVE. | RCL | 6-8-08 |
| ORELAND, PA 19075 | ENG APPR. | - |
| PHONE: 215-885-0770 | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PHILADELPHIA CARBIDE CO. ANY REPRODUCTION IN PART OR AS WHOLE WITHOUT THE WRITTEN PERMISSION OF PHILADELPHIA CARBIDE CO. IS PROHIBITED. | |
| FAX: 215-576-8175 | EMAIL: rocky00@pccl.com | |
| TITLE: G-RING | | |
| SIZE: DWG No. | A | G-RING |
| REV: - | | |
| SCALE: NTS | WEIGHT: -- | SHEET 1 OF 1 |